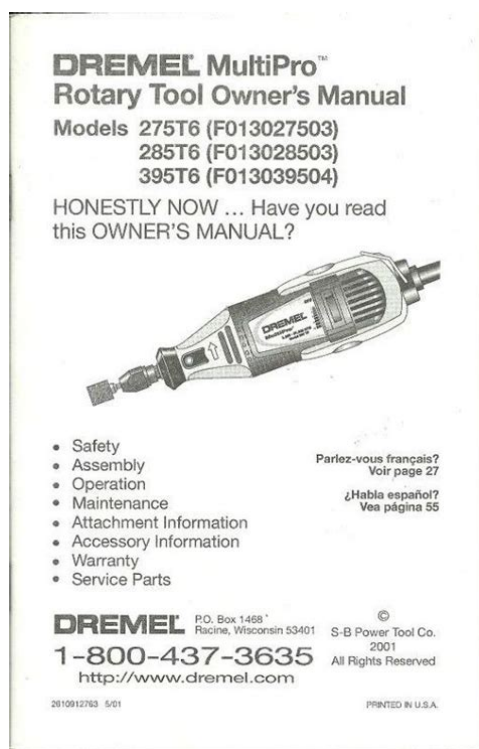


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The MultiPro was later replaced by the Dremel 3000 a few years later and was retired by the Dremel company. If you will Need Additional time to pay please let us know ahead of time we are easy to work with but Communication is the Key. If you have any questions about an item please feel free to ask Prior To Making the Purchase and we will get back to you within 24hrs usually sooner. Models 275, 285, 395, and 595 Owners Manual Dremel MotoTool. P.O.Box 1468. Racine, Wisconsin Cluttered areas Dont use power tools in Dont use power tools in Avoid chemical or corrosive environments. Keep work area well lit. Dont Prevent When Use common sense. Do not operate tool All visitors I Don t force too I It,, I. 11 d. 0 t he!. 00 better Dont force small tool or Dont use tool for purpose not intended. for Do not wear loose clothing or jewelry. They can be caught in moving Keep tools. Follow instructions for lubricating and Inspect tool cords Inspect extension Keep handles dry, clean, and free from oil and P!!rts. Check fo.r alignment of moving parts, A part that is damaged Do not use tool if Dremel Limited Warranty. Your Dremel product is warranted against defective material or workmanship for a In the event of a failure of li product to conform to this written warranty, please take the following action A. A copy of your dated proof of purchase please keep a copy for yourself. B. A written statement about the nature of the problem. C. Your name, address and phone number to Racine,. Wisconsin 53406 Scarborough. Ont. Canada M1 C 4A7 Palm Springs, CA 92264 Racine, Wisconsin 53406. We recommend that the package be insured against loss or in transit damage for which This warranty applies only to the original registered purchaser. Repairs made No employee. The tool is equipped This warranty gives you specific legal rights and you may also have other rights which The obligation of the warrantor is solely to repair or replace the So, me states do not allow the exclusion or limitation of For prices and warranty Dremel distributor.

Page 2. Page 3. United States, Introduction. The MotoTool is a handful of high speed The typical electric drill is a low speed, high torque tool; the Moto Tool Is just the opposite Operation Guidelines As you become familiar with the The real secret of the MotoTool is its speed. To It is this high speed, along with its compact size Getting the most out of your Moto Tool Is a matter of learning how to let this speed work for The first step in learning to use the Moto Tool is. Hold it in your hand and Feel the taper of the When you turn on the tool for the first time, hold Accessories This is not common, Cut a little material Instead, lower the spinning accessory lightly to Allow the accessory to do the work. When using the steel saws, The reason Is that these wheels will grab If Your second When a cutoff When the steel saw, high speed cutters or For best control In close work, grip the. Moto Tool like a pencil between your thumb Practice on scrap materials first to see how the. Moto. Tool cuts. Keep in mind that the work is You should not lean on Precise Drilling. Carve Wood. Deburr Metal. Page 4 Cut Metal. Page 5 Always wear safety glasses We recommend Whenever you hold the tool, be careful not Moto. Tool should be regulated. Only a full Dremel Models 219 and 221 should be used Moto. Tool have an Integral speed control Vary speed to To loosen, first press shaft Irick and rotate the Do not engage lock while With the lock engaged use the collet wrench to Change accessories With the lock engaged, tighten the collet nut Avoid excessive tightening of the collet nut. This means of securing COLLETS Four different size collets see Insert the unslotted Never force a KEYLESS CHUCK Remove collet and the You should be This removes high WHEEL DIAMETER Other than the No. 426 Remember, your new Dremel Moto Tools the But its performance is only as good as the accessories with We hope youll The speed of Moto Tool Is controlled There are three basic types of Moto Tools ON/OFF switch. When the switch is on, the tool When the switch RPM.

On the variable speed model, there is a These charts enable If you have a single speed or two speed model, The Settings for Approximate Revolutions. Per Minute Moto Tool Variable Speed Model Certain materials, however, some plastics, for Slow speeds 15,000 RPM or less usually are They

may also be bestSpeed RangeA reduced Incoming voltage will slow the. R.P.M. of the tool, especially at the lowestPage 7. Page 6The point to remember is this You can do theBut for certainTo aid you in determining the optimum operational speed for different materials and differentByreferringUltimately, the best way to determine the correctYou can quickly learn that aWhen working with plastic, for example, start at a slow rate of speedDial Settings for Approximate Revolutions. Per Minute, using the No. 219 Manually. Operated Speed Control with single speed. MotoTools. Dial SettingRPM to prevent damage to the brush. If you need It, singlespeed models also canIncreasing the pressure on the tool is not theBut leaning on the toolI rAccessories. The number and variety of accessories for the. Moto Tool are almost limitless. There is a category suited to almost any job you might have toRefer to the DREMEL BITS OF INFORMATION. ACCESSORY ORDER FORM for illustrationsCollets. If you expect to use a variety of accessories, weStore these soThese are tough, longlived cutters for use onThisCuttersStructured Tooth. Tungsten Carbide Cutters. Fast cutting, needlesharp teeth for greaterAluminum Oxide Grinding Stones. No. 401. This is a screw mandrel used with the felt polish.Mandrels. Screw MandrelA mandrel is a shank with a threaded or screwThe reason mandrels are used is that sanding discs, cuttingThis Is a mandrel with a small screw at Its tip,Round, pointed, flat Threaded. Tip Mandrel No. 424. This is a mandrel with threaded tip which threadsHigh Speed cutters.

Available in many shapes, high speed cuttersThese are theUse them for sharpening lawn mowers blades,In machine shops,Tougher thanTypical uses might beExcellent forPage 11. Bits areMoto Tool AccessoriesPolishing Accessories. These include an impregnatedAlso included inPolishing points make a very smooth surface,No polishing compound is needed when usingAllow wire brushes to run atDuring thisUse to remove paint, deburr metal, polishAvailable inBristle Brushes. These areBristle brushes can beAfter replacing brushes the tool should be run atThese thin discs of emery or fiberglass used forSanding Accessories. Sanding discs in fine, medium, and coarseIn addition, there is the drumThe curved surface of the brush must match theAluminum Oxide Abrasive Wheels. Wire Brushes. Maintenance Information. Three different shapes of wire brushes areCan be used for shaping,WhenThe reason Is that these wheels will grab IfYour secondWhen a cutoffWhen the steel saws, high speed cutter orPage12Models 275, 285, 395 and 595Dremel Service Centers, 4915 Twentyfirst St. Racine, WI 53406, or 4631 E. Sunny Dunes. Palm Springs, CA 92264. Page 13. Moto Tool Attachments. Add these Dremel attachments to your compact workshopModel 230 Router Attachment. Shapes, edges, chamfers, cuts, rabbets, dadoes,The Model 230Model 212 Drill Press. Table slotted for guides, hold downs. Holds. MotoTools 275, 285, 395, 595, and 850. Model 225 FlexShaft. Allows fingertip control for tight corners and. MotoTools 275, 285, 395, 595, and 850.Table. Converts the MotoTool into a bench mountedChuck CapField AssemblyHanger. Brush Cap Pair. Brush Spring Pair. Switch Assembly. Cord. Screws Includes 4. WrenchDremel Service Center, 4631 E. Sunny Dunes, Palm Springs, CARACINE, WISCONSIN 53406 U.s.A.

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I got this installed, reassembled the tool et voila. If I had bothered to clean up the black, plastic body halves it would have ended up looking brand new, too. This is a great chance to clean up your MultiTool that could lead to an extended life. I would recommend you take some time to do this since installing the switch involves a partial teardown including removal of the entire inner works from both plastic shell halves. Here are my instructions for installation, in case you are one of those people who gives up easily where there is a lack of information at hand as some of the earlier posters seem to be. Tools needed 1. A small, flat bladed screwdriver that fits into the two circular plugs on the sides that cover the brushes. See those two little circles with what looks like a very small screwdriver slot. Those! Get a screwdriver that will fit those without mangling them. 2. Torx T15 driver or key NOTE Please do not be an idiot. Unplug the Dremel tool first. Okay And if you dont and you end up shocking the crap out of yourself, dont try to use my post here as some sort of excuse. They are easily replaceable at an Ace Hardware or equivalent. Further, there are two other lockdowns that must be removed prior to opening the Dremel tools case. One is the screw on flange up at the tip below the chuck and collet. It is simply a black, plastic ring that threads onto the case halves to keep them neatly together. I think some attachments are attached via these threads, too. Then there is the steel hanging loop. This is removed by pulling it free from its holes. It is held in place by tension, so try not to bend it during removal or you will have to bend it back. So, remove all four socket cap screws, the plastic ring and the wire loop. I got lucky and did this the right way the first time open the case with the switch pointed at the ground and the tool horizontal.

The detent button for locking the armature when you change heads has a small, semicircular piece of spring steel that can fall out, and you need that functionality. Lastly, use your small screwdriver to unscrew the two plastic caps on either side of the Dremel tool. These will allow you to remove the brushes, which are actually metal blocks on long springs. Use your screwdriver to gently pry the two halves of the case apart. They are held together by the cord end with the rubber plug insert that prevents the cord from being ripped loose from the tool. Insert your small flat head in that area and gently turn it to force the rubber out of its channel in the case. The case comes apart pretty easily once the rubber plug has come free of its channel. Pull the rubber plug from the channel on the other case half if it did not pull free when you pulled the top case half free from the switchside of the case. Then you need to carefully pull the entire motor unit from the case. While holding it in your hand, remove the circular, black rubber dust boot from the rear by the switch. I believe this is a weight, like a harmonic balancer used on a cars engine. It keeps the tool from vibrating too much to use. But this post is not about that. Sorry. Gently, gently, gently pull the switch from the rear of the armature housing. Look at your replacement unit carefully. Look at the old one carefully. **NOTE WHERE THE WIRES GO!!!** If you botch this part your Man Card will be instantly revoked. You should set down the motor body so that you are holding only the switch with the power cord attached to it. The only difficult part is pulling the wires from the old switch. This involves snapping the rear cover off the OLD switch. Do NOT disassemble the NEW switch. Use your screwdriver to pry the back from the OLD switch that still has the wires in it. You should still be holding this in your hand unless you have taken a pee break or had a beer. If so, pick it back up.

There are four tiny clips that hold this part in place. You cannot get all four of them from the other side as one is internal. Instead, place your screwdriver between the home of either of the contract brushes that you earlier removed, placing it on top of the plastic threads but beneath the snapon cover that holds the wires. Twist it gently until one of the clips pops loose. This seems to work much better on the side with the WHITE wire. So pop one loose, then the other on that same side. Do the same on the other side of the switch. Work the cover off carefully. As you do this the clipped in wires will come loose. They are held in place by a brass blade that acts as a barb once the wire is inserted. Remove the rear cover and it should come loose. If not, you can use your small screwdriver or better yet, a needle pick to depress the blade so that the wire falls free. Take a moment to look at these connections points. There are FOUR holes on the switch and you need to hook your two wires up to the correct ones or when you turn it on it will explode and kill you. Okay, that was a lie. Just make sure you put the white one where it goes and the black one where it goes. Seriously. You do this by pressing the soldered end of the wire into the socket. Once it is in all the way up to the insulation it should lock into place. One of mine make a barely audible click. I could feel something pop with the other one. Yours may not do this. Just tug on the wires to see that they have locked into place. When you tug on them the blade should firmly bite into the end of the wire if it did not do so when you inserted it into the socket. Now you need to take your newly wired switch and look at its four contact pins and their corresponding sockets on the armature housing. The pins are easily bent. They may come to you slightly bent. **ALL FOUR MUST MAKE CONTACT PROPERLY** or this will be a massive nogo for you. Note that the pins can fit in their metal socket metal hint, hint.

or on EITHER SIDE of the metal socket. They will insert, but will be bent a bit so that one corner of the switch will not press in all the way. Get a magnifying glass if you are an old fart like me and look at each of the four pins prior to pressing the switch home. If they all four are not installed correctly, do it again. Once all four are in their sockets the switch presses home easily, but there is no sound or feeling to indicate this. It just needs to be pushed all the way in. Congratulations! You have just hopefully rewired your Dremel. If you decide to do otherwise, please post video so the collective Internet can make fun of you. Do not worry about the cord just yet. The semicircular spring clip for the detent lock button near the tip needs to be placed so that the open end is up. This is why it is better to install from the switch side of the case half; it would be weird doing this bit from the other

one, I think. Anyway, when you get all the bits into their little areas and that spring clip is where it needs to be, take the rubber plug on the cord and insert it into its slot on the case half. It was tight to remove, and should be tight to replace. I am sure it will comfortably reseal itself over time as the trapped air in the channel slowly escapes. Everything together now. It fits Great! Now screw on the ring at the tip to keep that end from accidentally coming loose. With the tip together, test the detent lock button. Press it and rotate the head, just like when you need to change the arbor. If it locks you are good. If it does not lock like normal you need to pry the case apart and do this step again. Once you have gotten the thing back together with the ring locked down a bit more than finger tight and the lock button working, install the four Torx T15 socket cap screws. This is a plastic tool case with brass screw inserts molded into it.

If you go all King Kong on these they will break free and your attempt to save your old Demel tool will turn into the reason you had to buy a new Dremel tool. Tight, but not too tight. After all that is done, reinstall the wire hanging loop into its holes. Dont do this backwards, man. Think about it. Okay, now you need to drop a brush into its hole and screw on the plastic retainer cap. These brushes have to be oriented correctly. Look at them carefully and look at the hole. It should be pretty obvious. The cap screws on until just snug no tighter. Do both sides. You are done. Plug it in to see if it works. All five speeds should be defined and stable with no racing or lagging once you set the speed. If this is the case you deserve to be patted on the back. I am not going to do that, but perhaps you have a friend or significant other who will. If not, just get yourself a cold one and kick back for awhile; you done good. Note that this switch seems to have much harsher clicks between speeds than the original ever did when it was new. The less robust parts and the much harder snapping from speed to speed makes me think this new version made by Bosch may wear out sooner than the original did. GREAT! Now, replace those ratty brushes if you have not done so yet. It isnt like you dont know how now, you big lug, you. The model 275 uses a single speed switch, just onandoff. The switch lost its ability to stay turnedon recently, and taking the switch apart easy to do proved no practical way to get it to perform as it is supposed to, leaving me to hold the switch in the on position while using the tool not practical or safe or find a replacement no, I didnt want to just buy a new Dremel if I could repair the switch. Searching for a switch turned up the fact that there have been a number of Dremel tools through the years using this switch design, both for single and multispeed switches.

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