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I will prob make sure it runs before i pull it apart to clean it up. Is there anything i should know about these as far as things to look for. Also is there a way to read the serial number so i can see when it was made, 1948 maybe. The only i thing that i can see initially is that the speedometer is broken.It moves up and down with it and it looks to be a factory part. It also has the feed mechanism in tack from what i can see. Hopefully the guy as the push block for it also.My 36132 made many years later weighs 1400 The extra arm was applied to the taller than normal jobsIm assuming doall should be able to tell me some info in it if i give them the serial number.Im assuming doall should be able to tell me some info in it if i give them the serial number. Caliper, brake disc, pump, reservoir, micro switch, lines, fittings and on and on. Fiftyfive parts on one page and fifty parts on the next page Mine was total junk and the system was pitchedThere was also 2 sets of file blades, a flat and a half round one. There are also some other random parts that i use help identifying. He also had a few spare parts along with what looks like a second set of blade guides. There is an odd ball wrench but its stamped doall. There were 4 sets of double wheel rollers but im not sure that they go to the saw, they look like they should be on a hanging track but i could be wrong. There is also a long threaded rod with a handle on one end and piece in the center that moves along the thread, Im not sure what it is but the handle looks like the rest of the ones on the saw, maybe a parts for the power feed. Also a couple of other little brackets that im not sure if they go with the saw. There were also 6 blade guide holders and a bunch of bearings that go in them. The bearing have a black steel plate that snaps in place over the actual bearing, I assuming that the plate is a wear plate for the blade to push against instead of the actual bearing.

Is there any reason why there is so many guide holders? There was also 2 sets of file blades, a flat and a half round one. There are also some other random parts that i use help identifying. He also had a few spare parts along with what looks like a second set of blade guides. There is an odd ball wrench but its stamped doall. There were 4 sets of double wheel rollers but im not sure that they go to the saw, they look like they should be on a hanging track but i could be wrong. There is also a long threaded rod with a handle on one end and piece in the center that moves along the thread, Im not sure what it is but the handle looks like the rest of the ones on the saw, maybe a parts for the power feed. Also a couple of other little brackets that im not sure if they go with the saw. There were also 6 blade guide holders and a bunch of bearings that go in them. The bearing have a black steel plate that snaps in place over the actual bearing, I assuming that the plate is a wear plate for the blade to push against instead of the actual bearing. Is there any reason why there is so many guide holders? The bearing sticks then the blade cuts through the cap and bearing. My saw has been set up like this for at least 15 years, It is totally trouble free. The motor is easy enough to swap just following the info on the plate. The question i have is about the Transformer. Im assuming that they are using this to drop the voltage from 440 3phase to 220 single phase for the blade welder. There is also another Transformer on the blade welder to drop it down to 110 volt. Can i just bypass the Transformer since i plan on running the machine on 220v 3 phase instead of 440v 3 phase. I am assuming that i can just wire the motor in to the 220v 3 phase wires and just use 2 of the legs coming in to go to the blade welder giving it 220 single phase. Is this correct the blade welder also needs 110v, can i just use the 3rd leg of the 3 phase to power the 110v side of the blade welder.

Here is a pic of the diagram on the welder Id recommend keeping the saw on a disconnect switch and shutting it off when not in use. I was able to replace the transformer with a new one with the help of an adapter bracket and we were back in service. Im just glad it all happened during business hours and not at 300 AM. I think this event marks when I started getting really anal with our guys about shutting down their machines and work stations at the end of the day. Our speed indicator was dead when we first got our saw as well. For us it was just missing a Vbelt. When I changed the transformer wiring to accommodate my shop voltage 220V, I also had to change the heaters in the starter. You will need to do the same, as they will be for the incorrect current rating. My speedometer is also broken. I would like to find the time to investigate getting it operational again. It would be a nice feature to have working. Mine is also a 2 speed saw. Arent all the V36s I havent personally seen one that wasnt, but that doesnt mean they were all built the same. Id recommend keeping the saw on a disconnect switch and shutting it off when not in use. I was able to replace the transformer with a new one with the help of an adapter bracket and we were back in service. Im just glad it all happened during business hours and not at 300 AM. I think this event marks when I started getting really anal with our guys about shutting down their machines and work stations at the end of the day. Our speed indicator was dead when we first got our saw as well. For us it was just missing a Vbelt. I was planing on using an extension cord since the outlet isnt buy where the saw is going to be, same as i do for my lathe and mill. I am going to be looking for a speed indicator for mine, the guts i think are in rough shape, the small shaft that holds the indicator needle is broken.

From what i can tell, at some point one of the little screws that held the face on fell out and got into the inner working for a while. The face is still in great shape, judging by some of the prices doall has on the websight, i will be waiting till someone parts out a machine or i run across one on ebay. When I changed the transformer wiring to accommodate my shop voltage 220V, I also had to change the heaters in the starter. You will need to do the same, as they will be for the incorrect current rating. My speedometer is also broken. I would like to find the time to investigate getting it operational again. It would be a nice feature to have working. Mine is also a 2 speed saw. Arent all the V36s I havent personally seen one that wasnt, but that doesnt mean they were all built the same. Lots of places that carry electrical parts and components will have them, but Ive found that many old ones

are obsolete. AB, Square D, etc. all have websites, and the heater charts can be found. Heater size is based on the FLA rating of the motor. You cross reference the amperage rating of your motor to the chart, and it will tell you what heaters you need. I personally always stick with Allen Bradley starters. They are good quality, available in huge quantities in the used market, and have a large selection of available heaters online at many sources, including ebay. When you decrease the voltage of the motor from 440V to 220V, the FLA rating doubles. For instance, a 440V that draws 4.3 amps will draw 8.6 amps at 220V, as a rating. Practical Machinist is the easiest way to learn new techniques, get answers quickly and discuss common challenges with your peers. Register for the worlds largest manufacturing technology forum for free today to stay in the know. Learn more about us. All rights reserved. Register today. To learn more, please refer to the cookie policy.

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